



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3504-1
Job Sheet 167594



Part No: D3504-1

Job Qty: 6 ea

Part Name: Crossbolt Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/3/17

Job Tracking No:

Due Date: 11/24/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		11/23/17	0.00	0.00	Start Up Machining		
100	Hardinge	6 pcs		11/24/17	0.00	0.25	Hardinge		
120	QC	6 pcs		11/24/17	0.00	0.00	QC8		
130	Packaging	6 pcs		11/24/17	0.00	0.00	Packaging3	L6001	
140	QC21-SA	6 Ea		11/24/17	0.00	0.00	QC21		SD 17/11/18

Part Op 100 - 1-TURN AS PER FOLIO FA642 & DWG D3504 ,
Descriptions: 130 - ***STOCK IN SKIDTUBE CELL***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6T0.500W.049	2	48	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Crossbolt Spacer	0.500inches + 0.006 - 0.001	0.506 0.499		
2	Crossbolt Spacer	0.049inches ± 0.010	0.059 0.039		
3	Crossbolt Spacer	3.475inches + 0.030 - 0.010	3.505 3.465		
4	Crossbolt Spacer	0.402inches + 0.006 - 0.001	0.408 0.401		

Plex 11/3/17 8:27 AM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S005879



Crossbolt Spacer

PART NO:
Revision:
Operation:
Quantity:
Change No:

D3504 - 1

Start up Operation
6

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Mfg Date: 11/04/17
Job No: 167594